ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

MPP

Date:	18.9.25	Job No.:	RB18-AIRBUS		ADR Yes/No:	N	ADR Date:	N/A	ECN #:	18- 915
Product No.:	SEE BELOW				Created By:	VM	Approved By:	_Miller_		
Product Name:	SEE BELOW				Checked By:					

Reason for Change: ENGRAVING CHANGED

Documents Released:

RBEM652V3002101-M REV B

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE ☐   **PARTS MUST COMPLY** [x]   **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		18.09.25
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		18.09.25
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N	KJ		18.09.25
16	Create/Update Parts / STC Database	N	KJ		18.09.25
17	Update / Verify Authorized Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

RELEASE DRAWING
SCRAP / REWORK INVENTORY TO MATCH DRAWING REV B

see attached

Mike Lee 18.11.27

18.11.29

ECN Verified & Complete: _____ Date: _____

Linda Lacelle

From:	Linda Lacelle
Sent:	Thursday, November 29, 2018 12:55 PM
To:	Patrick Duval
Cc:	Jason Leroux; Jesse White; Jean-Luc Menard
Subject:	FW: ECN18-815

Pat,

Pls see below (none sold or in wip)

From: Michael Lee <mlee1@dartaero.com>
Sent: Wednesday, November 28, 2018 8:33 AM
To: Linda Lacelle <llacelle@dartaero.com>
Subject: RE: ECN18-815

Sorry Linda, I missed this email...

The following items at Rev. A must be scrapped:
RBEM652V3002101-M-21 – 5 stk – need to scrap

The following items at Rev. A need to have the P/N engraved onto the tool:
RBEM652V3002101-M-1 – 9 stk
RBEM652V3002101-M-3 – 5 stk
RBEM652V3002101-M-5 – 5 stk

Cheers,

Mike

From: Linda Lacelle <llacelle@dartaero.com>
Sent: Tuesday, November 27, 2018 3:18 PM

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To: Michael Lee <mlee1@dartaero.com>
Subject: RE: ECN18-815

Any update on this one please?

From: Linda Lacelle
Sent: Thursday, November 15, 2018 1:45 PM
To: Michael Lee <mlee1@dartaero.com>
Subject: ECN18-815

Hi Mike,
Does ECN18-815 affect all of the –XX's in stk pls?

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Part No: RBEM652V3002101-M   Container Type: [ ]   Warehouse: [ ]

Part No / Component	Unit	Demand						Inventory				WIP	
		Orders		Job Reqd		Order Reqd		Finished Goods		Packaged			
		Qty	Weight	Qty	Weight	Qty	Weight	Qty	Weight	Qty	Weight	Qty	Weig
RBEM652V3002101-M	Ea	1	1	0	0	0	0	0	0	0	0	0	
97524A032	Ea	0	0	284	0	280	0					671	
APP-1510-E	Ea	0	0	1	0	1	0					1	
RB41011	Ea	0	0	106	0	112	0					703	
RBEM652V3002101-M-17	pcs	0	0	1	0	1	0					1	
RBEM652V3002101-M-19	pcs	0	0	1	0	1	0					1	
RBEM652V3002101-M-21	Ea	0	0	1	0	1	0					6	
RBEM652V3002101-M-3	Ea	0	0	1	0	1	0					6	
RBEM652V3002101-M-35	Ea	0	0	1	0	1	0					0	
RBEM652V3002101-M-5	Ea	0	0	1	0	1	0					6	
98380A473	Ea	0	0	1	0	0	0					25	
99908A102	Ea	0	0	3	0	0	0					50	
LM922402	sf	0	0	8	0	0	0					64	
M6061T6R3.500	ft	0	0	3	0	0	0					10	
MT-41A0TR4.000	ft	0	0	1	0	0	0					5	

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